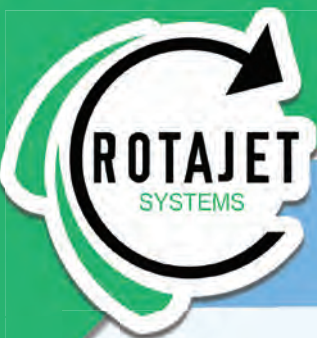




THE RJ-IW MODULES

IBC Roller tracks: RJ-IRT

Rotajet RJ transfer systems use a gravity roller track that reduces the force needed to move the container over distance. This allows the operator to easily locate the IBCs between stations.

The transfer system are fitted with corrosion resistant *, stainless steel drip tray and stainless steel rollers.

IBC TRANSFER STATION

WITH DRIP TRAY

The drip tray is designed to collect any liquids or debris. This facilitates a clean and tidy working environment. The drip trays are easily cleaned using a pressure washer.



RJ-IRT-2

IBC TRANSFER STATION

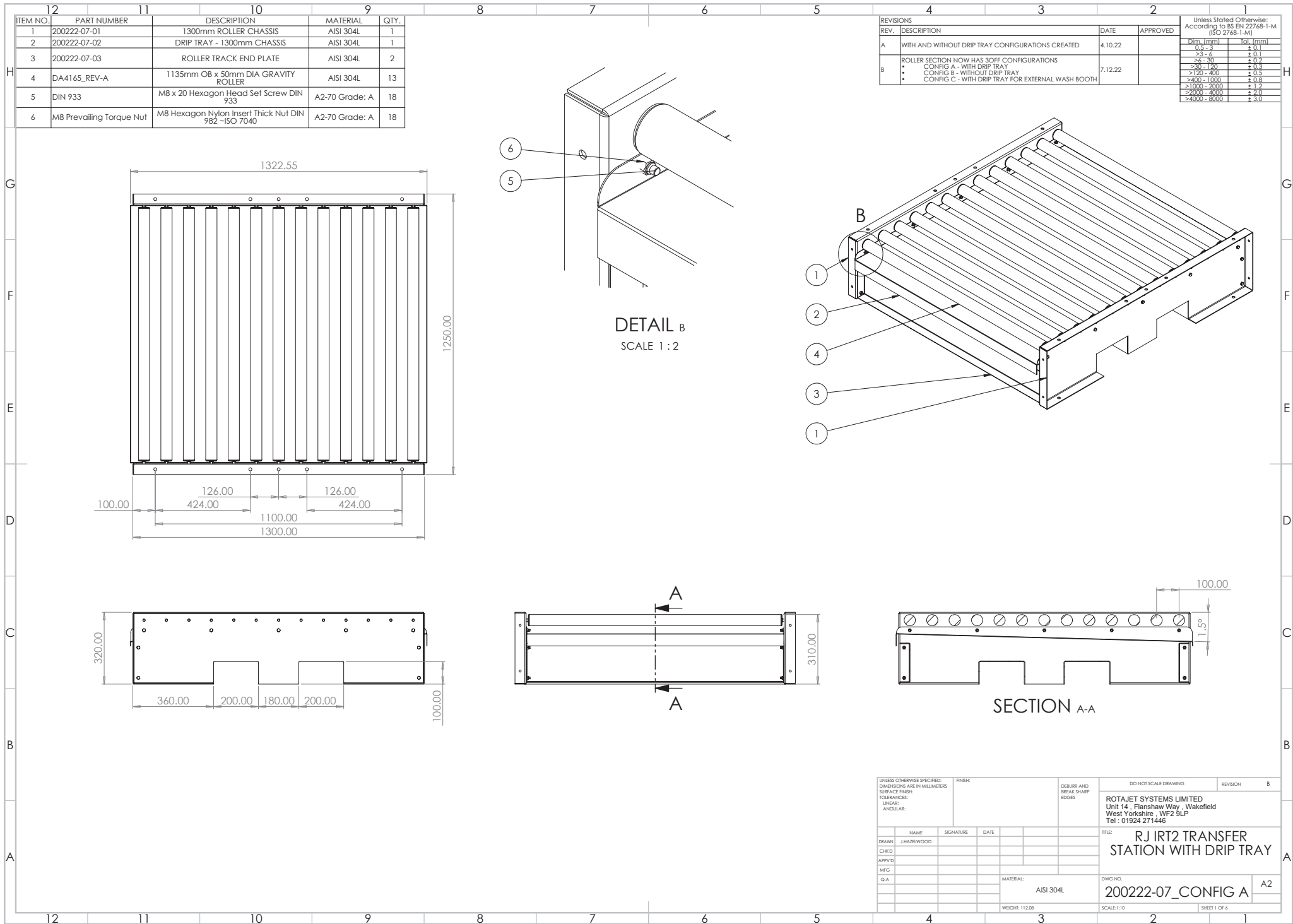
WITH INCLINED ROLLER

The inclined roller allows the IBCs to be easily loaded on and off the line. This is particularly ideal for the start and end of a line.



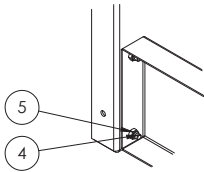
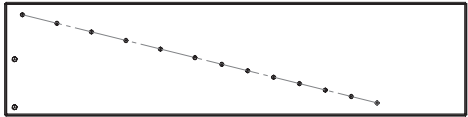
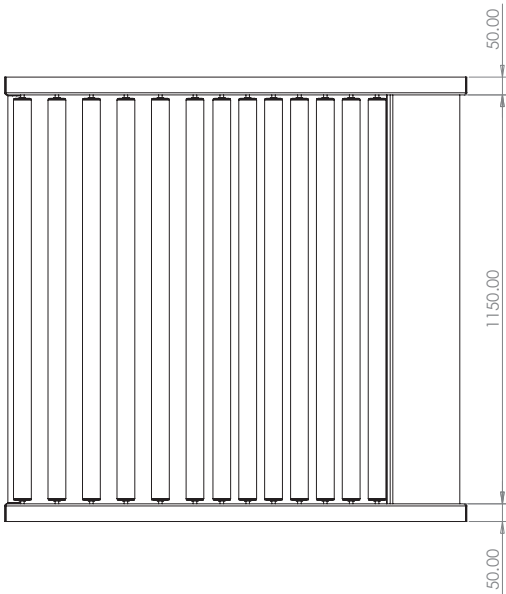
RJ-IRT-4

*For client's using halides contact

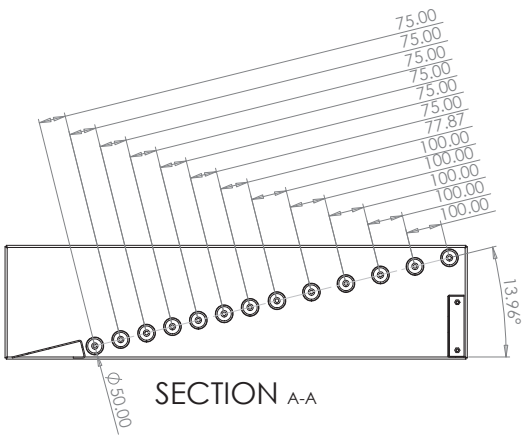
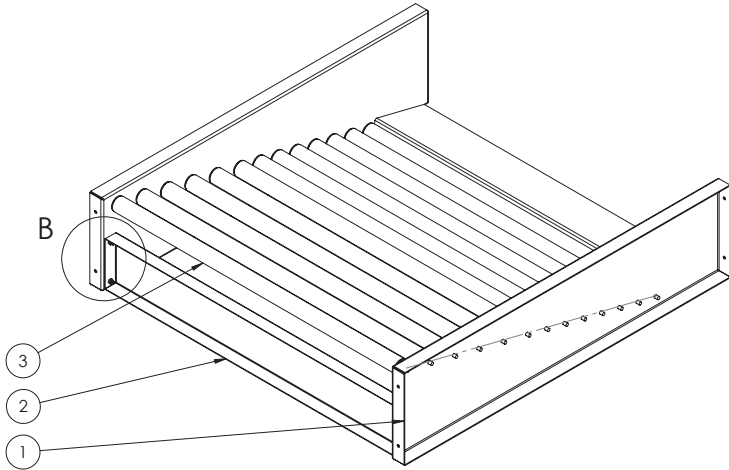
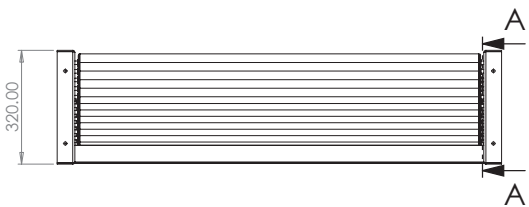


ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	QTY.
1	200222-06-01	INCLINED ROLLER CHASSIS	AISI 304L	1
2	200222-07-03	ROLLER TRACK END PLATE	AISI 304L	1
3	DA4165-A	1135mm OB x 50mm DIA GRAVITY ROLLER	AISI 304L	13
4	DIN 933	M8 x 20 Hexagon Head Set Screw DIN 933	A2-70 Grade: A	4
5	M8 Prevailing Torque Nut	M8 Hexagon Nylon Insert Thick Nut DIN 962 -ISO 7040	A2-70 Grade: A	4

Unless Stated Otherwise: According to BS EN 22768-1-M (ISO 2768-1-M)	
Dim. (mm)	Tol. (mm)
0.4 - 3	+0.1
>3 - 6	+0.1
>6 - 30	+0.2
>30 - 120	+0.3
>120 - 400	+0.5
>400 - 1000	+0.8
>1000 - 2000	+1.2
>2000 - 4000	+2.0
>4000 - 6000	+3.0



DETAIL B
SCALE 1 : 5



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:				FINISH:		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION	
DRAWN: CHKD: APP'D: MFG: Q.A.:				NAME: SIGNATURE: DATE:		TITLE: INCLINED ROLLER SECTION ASSEMBLY		DWG NO.: 200222-06		A2	
MATERIAL: Material <not specified>				WEIGHT: 74.85		SCALE: 1:10		SHEET 1 OF 2			



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:				FINISH:		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION	
								ROTAJET SYSTEMS LIMITED Unit 14, Flanshaw Way, Wakefield West Yorkshire, WF2 9LP Tel : 01924 271446			
NAME		SIGNATURE		DATE				TITLE:			
DRAWN J.HAZELWOOD								INCLINED ROLLER SECTION ASSEMBLY			
CHK'D											
APP'VD											
MFG											
Q.A.						MATERIAL: Material <not specified>		DWG NO. 200222-06		A3	
								SCALE:1:10		SHEET 2 OF 2	
						WEIGHT: 74.85					



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS		FINISH:		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION B	
SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:						ROTAJET SYSTEMS LIMITED Unit 14 , Flanshaw Way , Wakefield West Yorkshire , WF2 9LP Tel : 01924 271446			
DRAWN J.HAZELWOOD		SIGNATURE		DATE		TITLE:			
CHKD						RJ IRT2 TRANSFER STATION WITH DRIP TRAY			
APPVD						DWG NO.		A3	
MFG						MATERIAL:			
Q.A						AISI 304L			
						WEIGHT: 112.08		SCALE:1:10	
								SHEET 2 OF 6	